

## General Description

The SKUM MTB-A bladder tank is a steel pressure vessel which stores a foam concentrate contained within an elastomeric bladder. The concentrate is discharged from the tank by incoming water applying pressure to the bladder. This applied energy is transferred to the concentrate, supplying pressurized concentrate to the proportioner (Proportioners are separate items described on a separate data sheet). SKUM bladder tanks are available in both vertical and horizontal tank models and a variety of nominal capacities as listed in the tank information tables. Both tank models feature perforated center tubes which allow improved agent discharge.

Features incorporated into the SKUM bladder tanks include the following:

- Water pressurized bladder construction, alleviating the requirement for foam pumps or other energy sources
- Valves that are pinned in the normal operative positions and are supplied with nameplates identifying their functions and operating instructions
- Bladder tanks supplied with corrosion-resistant piping
- Exterior tank surfaces finished in red standard system paint or coated with an epoxy "CR" red finish for use in marine or corrosive environments
- Tanks with a high build epoxy coated interior for use with both fresh and salt water


## Product Features

- Vertical (MTB-V-A) \& Horizontal (MTB-H-A) models
- Capacities up to 12,000 Litres
- Standard Red or Epoxy Red paint coating models
- Epoxy models to work either with fresh or sea water
- All models UL Listed
- All models as per ASME code design
- Models conform to PED directive 97/23/EC


## Listings and Approvals

The SKUM MTB-A vertical and horizontal tank assemblies are both Underwriters Laboratories listed with various proportioners and foam concentrates and bear the (UL) label along with an American Society of Mechanical Engineers (ASME) code stamp. Bladder tanks 757 Litre ( 200 gal ) and larger are CE marked in conformance with the 97/23/EC Pressure Equipment Directive. Tanks less than 757 Litre (200 gal) are acceptable based on sound engineering practices of ASME code.


## Applications

The SKUM MTB-A bladder tank is one component in a balanced pressure proportioning system. Its operation requires no external power other than a pressurized water system. It can be used in a proportioning system incorporating single or multiple proportioners and any suitable discharge device.

SKUM bladder tanks have numerous applications including truck loading racks, aircraft hangers, dip tanks, pump rooms, helipads, sprinkler systems, etc.

## Specifications

The SKUM MTB－A vertical and horizontal bladder tanks are designed and constructed in accordance with the latest revisions to ASME code，Section VIII，Division I，for unfired pressure vessels with a maximum working pressure of 12.1 bar and tested to at least 17.6 bar．The tank shell overall dimensions are indicated in the appropriate diagram and corresponding information table．The tank is constructed of steel complying to ASME specifications possessing a tensile strength of not less than 482.6 MPa ．

The circumferential，as well as the longitudinal body seam， are machine welded and radiographed when applicable by ASME codes．

The tank heads are made from 2 to 1 elliptical to ensure strength while reducing overall tank weight．All 25 mm diameter and larger tank openings on the outside of the bladder are divided to prevent bladder blow－out．The tank includes a water channel between the water inlet opening and water drain opening to establish a water path between the tank shell interior and the bladder to ensure proper water drainage．

The tank interior have all welds and edges ground smooth It is cleaned，grit blasted to a near white surface，and immediately coated with a high build epoxy coating．The tank data plate is of a material compatible with the tank shell and is seal welded with appropriate procedure and material to the tank（This ensures that the data plate will reflect the overall condition of the tank and that no corrosion occurs undetected behind the data plate）．The data plate contains as a minimum ASME code stamp：year of manufacture，working pressure，board number，material thickness，temperature， and type of head．

The vertical tank assembly is supported by a continuous skirt of a diameter equal to the tank with four feet drilled for anchoring．The horizontal tank assembly is supported by two saddles permanently welded to the tank and drilled for anchoring．These supports provide maximum stability and a maximum amount of bearing area which protects against horizontal and vertical forces such as vibration and shifting．

Lifting lugs are included with a clear hole of not less than 51 mm in diameter．

The tank contains a flexible bladder of material tested by Underwriters Laboratories for compatibility with the agent to be used．The bladder material is constructed to conform with the inside tank dimensions．

Both the vertical and horizontal tank assemblies contain perforated center tubes of P．V．C．or other material compatible with the agent，with holes of no more than 19 mm diameter．

The vertical tank assembly contains a single perforated center tube．The horizontal tank assembly contains both vertical and horizontal perforated center tubes connected with a cross fitting of compatible material．

The following are assembled to each tank：a bladder drain／ fill valve，bladder vent／fill valve，tank shell drain valve，and tank shell vent valve．These valves are $1 \mathrm{in} ., 1 / 4$－turn ball valves with bronze bodies，hard chromium－plated bronze ball，bronze stem，stainless steel locking nut and handle，and high performance Teflon seats and stuffing box ring．Each valve has a nameplate secured to it depicting the valve name and operating position．Also，the valve are having a ring pin and chain attached for securing the valve in the operating position．The valve names coincide exactly with those in the tank instruction manual．All valves are piped out from under the tank for easy access．All pipes are Schedule 40 ASTM－B－43 and all fittings are ASTM B－62 or B－584 bronze． The bladder drain／fill piping includes a tee with $1 / 2 \mathrm{in}$ ．plug for future sight gauge connection（See sight gauge data sheet）．

The tank exterior is prepared and finished in accordance with our specific Red paint Standard or＂CR＂（Corrosion Resistant） red as per SKUM specification．

Printed filling and maintenance manuals are supplied with each tank．The manual is an important document to be read before installation that contains system schematic， installation instructions，initial fill procedures，major and minor refill procedures，inspection and maintenance procedures，sight gauge use instructions，service and repair procedures，and field inspection manual．

## Ordering Information

The MTB－A SKUM bladder tank shipping assembly part numbers and approximate shipping weights are identified in the following tables．Part numbers vary according to tank requirements．

For tanks with special engineered options，such as special pressure ratings，seismic ratings，or trim and finish options， contact our Technical Services Department．Please email info＠skum．com

Horizontal Tanks MTB－H－A Dimensions


For dimensions $A$ to $L$ please see table on next page

Horizontal Tanks MTB-H-A Dimensions


Vertical Tanks MTB-H V-A Dimensions

|  | Nominal Capacity |  | Inlet Foam Outlet Outlet |  |  | Dimensions (mm) |  |  |  |  |  |  |  |  | Approx Weight | Bladder Tank Ordering No. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | L | Gal | NPT | NPT | $\emptyset$ | A | B | C | D | E | F | G | H | 1 | Kg | Epoxy | Std Red |
| MTB-H-A 190 | 190 | 50 | 21/2" | 21/2" | 610 | 1626 | 1448 | 610 | 191 | 508 | 483 | 495 | 43 | 25 | 213 | 438395 | 438412 |
| MTB-H-A 380 | 380 | 100 | 21/2" | 21/2" | 610 | 2286 | 2083 | 1321 | 216 | 483 | 483 | 495 | 43 | 25 | 318 | 438396 | 438413 |
| MTB-H-A 570 | 570 | 150 | 21/2" | 21/2" | 762 | 2286 | 2083 | 1245 | 267 | 533 | 533 | 602 | 43 | 25 | 445 | 438397 | 438414 |
| MTB-H-A 760 | 760 | 200 | 21/2" | 21/2" | 762 | 2743 | 2540 | 1727 | 267 | 559 | 533 | 602 | 43 | 25 | 585 | 438398 | 438415 |
| MTB-H-A 1135 | 1135 | 300 | $2^{1 / 2 \prime}{ }^{\prime \prime}$ | 21/2" | 914 | 2845 | 2642 | 1778 | 267 | 635 | 610 | 709 | 43 | 25 | 703 | 438399 | 438416 |
| MTB-H-A 1515 | 1515 | 400 | 21/2" | 21/2" | 1219 | 2350 | 2146 | 1397 | 267 | 813 | 762 | 942 | 56 | 25 | 1021 | 438400 | 438417 |
| MTB-H-A 1890 | 1890 | 500 | 21/2" | 21/2" | 1219 | 2680 | 2477 | 1854 | 267 | 813 | 762 | 942 | 56 | 25 | 1134 | 438401 | 438418 |
| MTB-H-A 2270 | 2270 | 600 | $2^{1 / 2} 2^{\prime \prime}$ | 21/2" | 1219 | 2997 | 2794 | 2210 | 267 | 813 | 762 | 942 | 56 | 25 | 1166 | 438402 | 438419 |
| MTB-H-A 2650 | 2650 | 700 | $21 / 2^{\prime \prime}$ | 21/2" | 1219 | 3353 | 3150 | 2235 | 267 | 813 | 762 | 942 | 56 | 25 | 1288 | 438403 | 438420 |
| MTB-H-A 3030 | 3030 | 800 | $21 / 2^{\prime \prime}$ | 21/2" | 1219 | 3721 | 3518 | 2413 | 267 | 813 | 762 | 942 | 56 | 25 | 1452 | 438404 | 438421 |
| MTB-H-A 3400 | 3400 | 900 | $21 / 2^{\prime \prime}$ | 21/2" | 1219 | 4077 | 3874 | 2692 | 267 | 813 | 762 | 942 | 56 | 25 | 1542 | 438405 | 438422 |
| MTB-H-A 3785 | 3785 | 1000 | 21/2" | 21/2" | 1219 | 4432 | 4229 | 2946 | 267 | 813 | 762 | 942 | 56 | 25 | 1633 | 438406 | 438423 |
| MTB-H-A 4160 | 4160 | 1100 | 3" | 3" | 1524 | 3658 | 3454 | 2286 | 470 | 940 | 914 | 1158 | 56 | 25 | 1701 | 438407 | 438424 |
| MTB-H-A 4540 | 4540 | 1200 | 3" | 3" | 1524 | 3886 | 3683 | 2438 | 470 | 940 | 914 | 1158 | 56 | 25 | 1792 | 438408 | 438425 |
| MTB-H-A 4920 | 4920 | 1300 | 3" | 3" | 1524 | 4115 | 3912 | 2642 | 470 | 940 | 914 | 1158 | 56 | 25 | 1878 | 438409 | 438426 |
| MTB-H-A 5300 | 5300 | 1400 | 3" | 3" | 1524 | 4343 | 4140 | 2794 | 470 | 940 | 914 | 1158 | 56 | 25 | 1973 | 438410 | 438427 |
| MTB-H-A 5680 | 5680 | 1500 | 3" | $3 "$ | 1524 | 4572 | 4343 | 2972 | 470 | 940 | 914 | 1158 | 56 | 25 | 2055 | 438411 | 438428 |

For dimensions A to I please see table above



