

Instruction:
 The IPP must be installed with straight pipe lengths both before and after the unit. Please see the PIPE LENGTHS table below for minimum measurements.

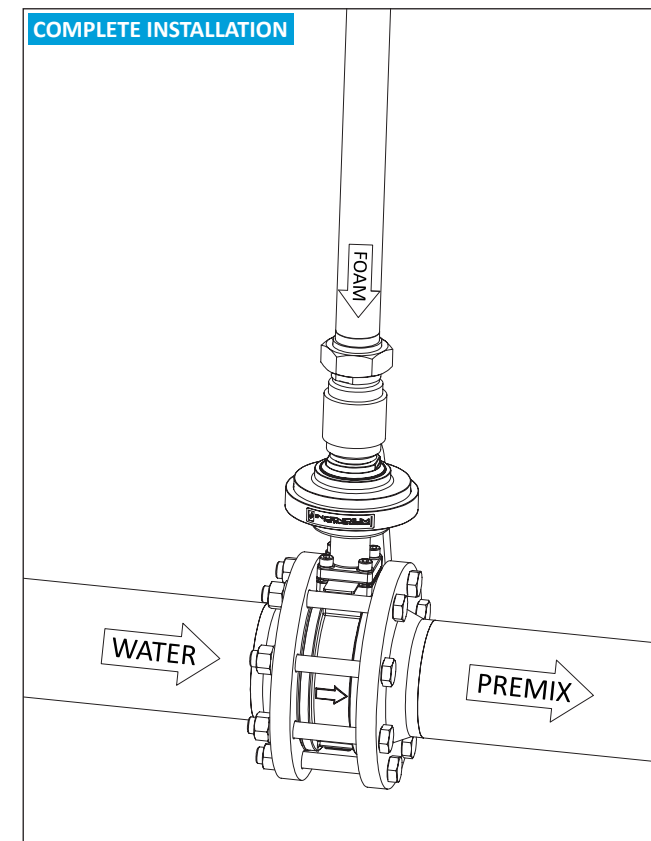
1. Install the IPP Unit with between flanges corresponding to the model size. **DO NOT** lift the unit using the pilot pipe. Use gaskets on both flange connection seals. Make sure to install the unit in the correct direction as indicated by the flow direction arrow.
2. Use a bolt connection to wafer mount the unit. The foam inlet of the IPP can be pointed in any direction. Use caution when installing bolts as to not damage the pilot pipe.
3. The foam concentrate pipe is installed directly into the IPP check valve or balance valve depending on the unit ordered.

Note: Contact Incendium for optional installation kit or drawings.

PIPE LENGTHS

Model	Min. Straight Pipe Length both Upstream and Downstream*
IPP-50	250-500 mm
IPP-80	400-800 mm
IPP-100	500-1000 mm
IPP-150	750-1500 mm
IPP-200	1000-2000 mm
IPP-250	1250-2500 mm

*Pipe length corresponds to unit flow range. For high flow, use longer pipe length. For low flow, use shorter pipe length.



PARTS LIST, INSTALLATION KIT

POS	TYPE
A	Gasket
B	Nut
C	Washer
D	Threaded bolt