

**Instruction:**

1. Lift the IPPT Unit only in the 2 provided lifting eye nuts (6). Make sure that the copper piping and steel hose is not affected by lifting equipment.
2. Install IPPT in main pipe flange connections keeping IPPT unit fixations (5) in place. Flow direction is indicated on the IPPT.
3. Remove shipping joint (4) and install remaining 4 threaded rods. Save and re-use shipping joint in case IPPT needs to be dismantled at a later time.
4. Install either threaded or grooved pipe to the Foam Inlet (3). Do not expose this connection to any excessive force due to the glued connections below.
5. Optional: Install test hose by replacing drain plug in Test Outlet connection (4) with the test hose.

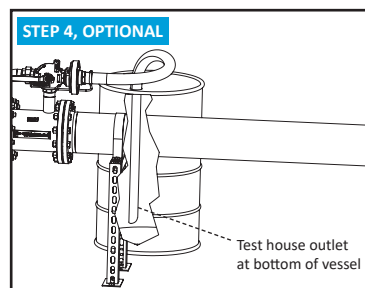
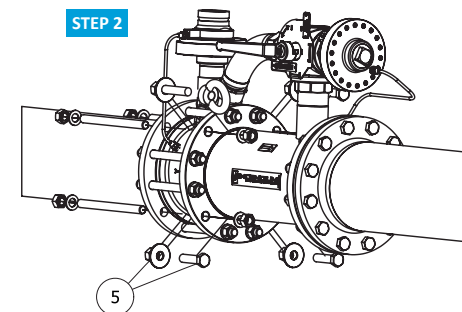
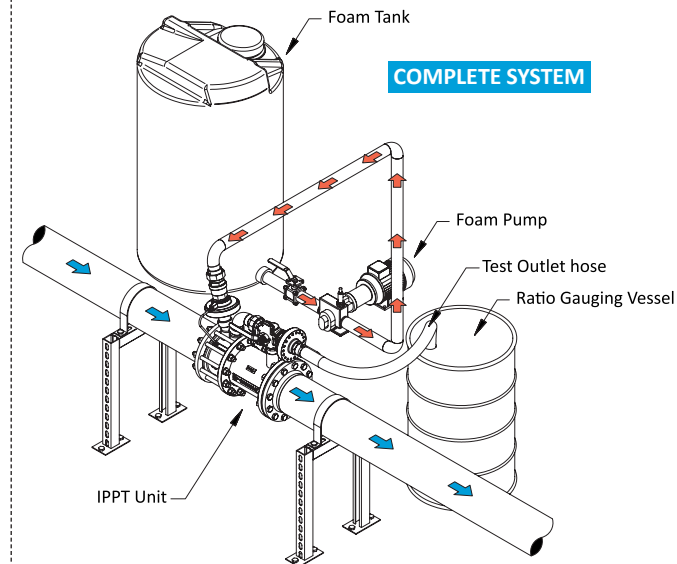
Note: Contact Incendium for optional test hose, installation kit or drawings.

**IMPORTANT:**

The IPPT cannot be placed directly adjacent to a butterfly valve (or similar) because of its internal structure.

DO NOT remove the 4 shipping joints (5) before the IPPT unit has been installed according to step 1. Keep these in case the IPPT unit for some reason needs to be removed. Otherwise the metal hose connecting to the test valve can be damaged.

DO NOT remove drain plug in Test Outlet without replacing it with another secured connection.



**PARTS LIST, STANDARD**

POS	TYPE
1 (Connection)	Wafer to flange, PN16 / 150 lbs
2 (Connection)	Flange, PN16 / 150 lbs
3 (Foam Inlet)	Threaded BSP Female and Grooved
4 (Test Outlet)	2½" BSP Male
5 (Shipping joint)	4x Screw+Body Washer+Nut

See datasheet or general assembly drawing for measurements

**PARTS LIST, INSTALLATION KIT**

POS	TYPE
A	Nut
B	Washer
C	Threaded Rod
D	Gasket
E	Bolt

